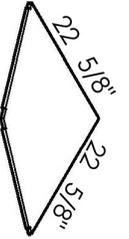
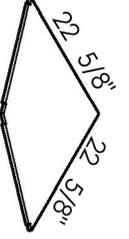
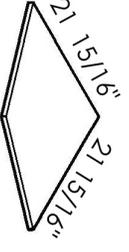
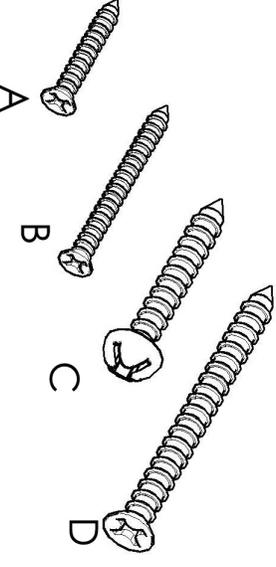


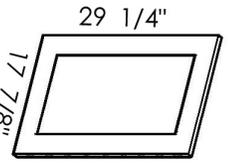
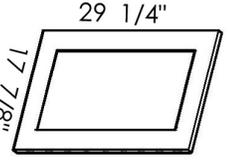
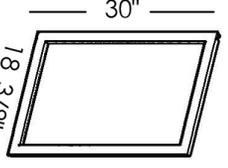
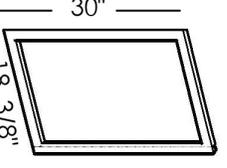
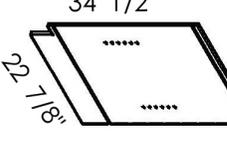
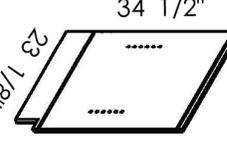
Part List

AB24

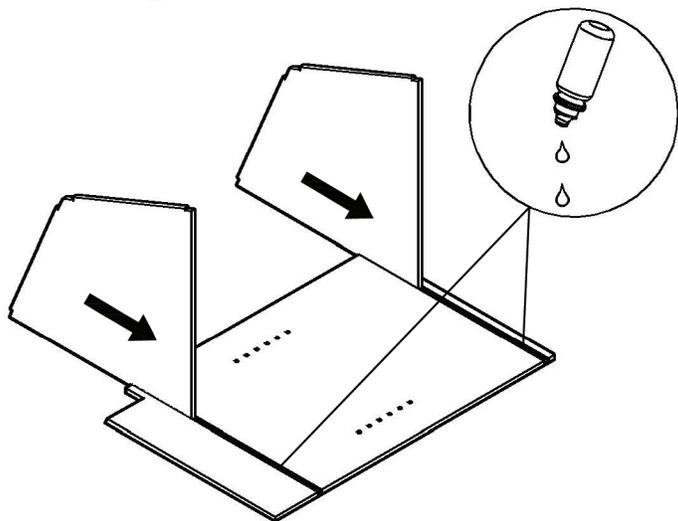
Unit: inch

No	Picture	Specification	Qty
A		Screw Ø3*1/2"	48
B		Screw Ø3*5/8"	8
C		Screw Ø4*5/8"	4
D		Screw Ø4*1 3/16"	12
E		Metal Clip	12
F		Shelf Clip	4
G		Hinges	4
H		Bumper	4

7	Top Panel 	Bottom Panel 	9	Left Toe Kick 	10	Right Toe Kick 	11	Shelf 
								

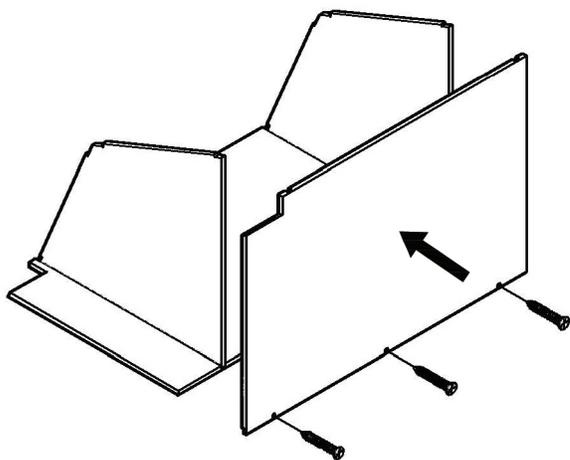
1	Door 	2	Left Side Panel 	3	Left Face Frame 
4	Right Face Frame 	5	Right Side Panel 	6	Right Face Frame 

Step 1



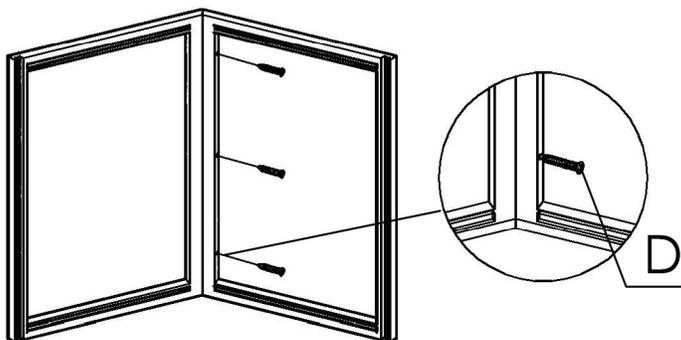
1. Locate the side wall without the lip and start with the side wall paint side down. Apply wood glue to the dovetail grooves. Slide the top and bottom of the cabinet into the parallel grooves (paint side out).

Step 2



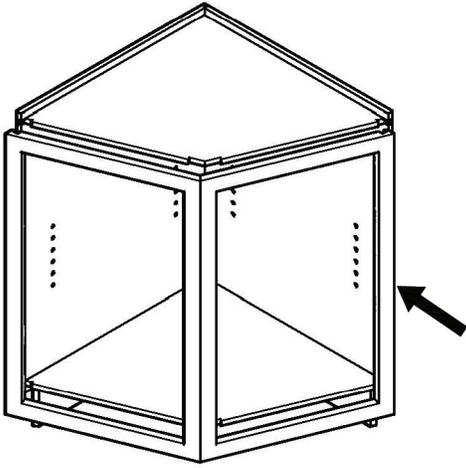
2. Slide the second wall into place and secure it to the other wall using the pre-drilled holes.

Step 3



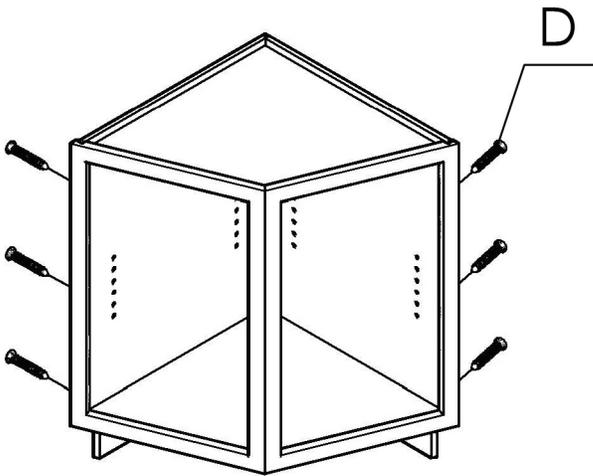
3. Place the two face frames together and secure them together using three large screws.

Step 4



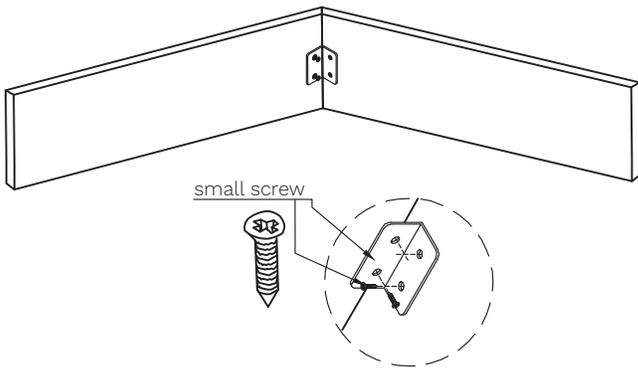
4. Slide the face frame into place using the grooves on the side panels.

Step 5



5. Finish Securing the cabinet together using the pre-drilled holes on the side walls of the cabinet.

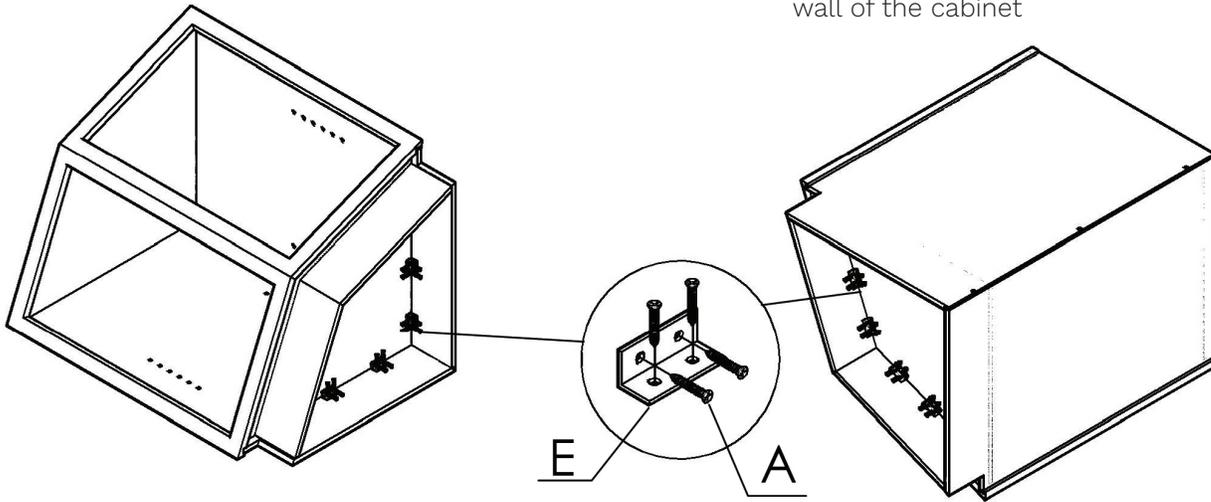
Step 6



6. Connect the two toe kicks using the 135 degree metal clips. They should be placed with the paint side out.

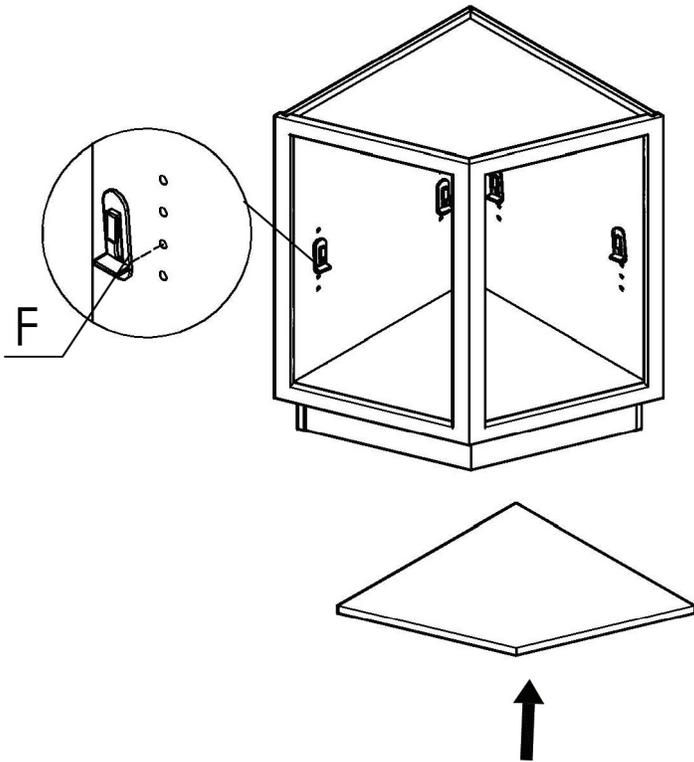
Step 7

7. Connect the toe kicks to the bottom of the cabinet so they are resting against the two walls. Secure the toe kicks to the floor of the cabinet using two metal clips on each part of the toe-kick. Then add two metal clips to each wall of the cabinet

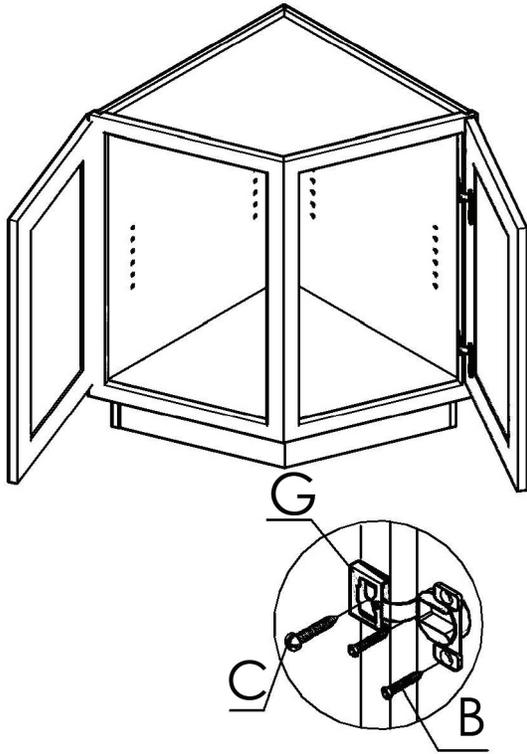


Step 8

8. Place the shelf clips in the holes lip side down. Place the shelf on the clips and lightly press down until the shelf clicks into place.



Step 9



9. Place the door face down and set each hinge into place. Line up the corresponding screw holes on the door with the holes on the hinge. Secure the hinges to the door with two medium screws per hinge. Place one rubber bumper on the inside of each corner (opposite the hinges).

Locate the pre-drilled dimple on the inside lip of the face frame. Then drill a 3/4" deep pilot hole with a 3/32 drill bit.

Line up the corresponding holes on the hinges with the corresponding holes on the face frame. Fasten them down using one large screw each. Use a screwdriver to adjust the door position if needed.

Complete

